

LOCKE-BROTHERS

Representing First Class Manufactures Since 1970

Robbtausend@gmail.com
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847-651-9799 Direct
262-384-1088 Direct



METAL STAMPINGS

Short-Run

- “Smaller” blanked or formed parts
- 500 to 100,000 Annual quantities
- Low cost tooling
- Material thickness .015” to .194” (SS max thickness .100”)
- Carbon Steel | Stainless Steel | Aluminum | Copper Alloy |

Deep Drawn

- 75 to 750 Ton presses
- Small and larger sizes and shapes
- Up to 1” thick material with a max bed size of 139” x 67”
- Carbon Steel | Stainless Steel | Aluminum |

METAL FABRICATIONS

- CNC Turrets table size 50”x 72”
- 24/7 Light out laser cutting
- CNC Forming with auto gauging up to 10’ in length
- Prototyping
- Welding | Polishing | Grinding | Drilling | Tapping | Assembly | Rolling | Riveting | Deburring
- Aluminum | Stainless Steel | Mild Steel |

WIRE FORMING

- Fourslide/Multislide
- CNC Bending
- Cold Heading | Broach | Swaged & Pierced | Grooved | Cut and Roll Thread | Eye Forms |
- Automatic and manual welders
- Prototypes

SCREW & CNC MACHINING

- Precision CNC turning & milling
- Single & multiple spindle screw machines
- Variety of material in both Metals & Plastics
- Up to 18” chucking

| Agricultural | Lighting | Furniture | Mounting Systems | Industrial Automation | Lawn & Garden |



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FORGING AND CASTING

Investment Castings (Lost Wax)

- Ideal part size: those that fit in a 10"x10"x10" cube
- Pour over 100 alloys
- Simple to complex design
- Prototype (1) to 50,000 Annual volume
- Cleaning | Polishing | Buffing | Grinding |

Die Castings

- Complex shapes (ounces to 25 pounds)
- Higher Volume (5,000 to Millions)
- Materials both Zinc & Aluminum
- Secondary CNC | Assembly | Heat Treating | Shot Blasting | Vibratory |

Forgings

- Carbon steel and alloy steel
- Max part: Dia 12", max length 36", and max weight 50 pounds
- Hammer sizes 3,000-10,000 lbs.
- Coining | MAG Particle Injection | Grinding | Cleaning | Straightening

PLASTIC INJECTION MOLDING

- Machine size ranging from 40 ton to 500 ton
- In house tooling
- Insert Molding | Assembly | Finishing |

Our Partners

- USA Manufactures
- Non-Union
- Provided **Turnkey Products** with locally approved finishing partners
- ISO Certified or compliant
- Customer Focus Driven

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